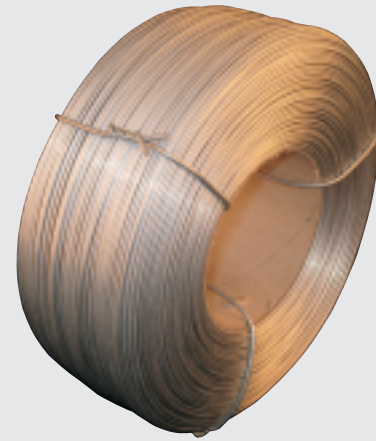


Ideal

Premium Stitcher Wire

- Precision Made
- Consistently Wound Coils
- Reduces Downtime
- Increased Efficiency
- Competitive Pricing



Round Stitching Wire Finishes:

Electro Galvanized • Stainless Steel • Tinned • Copper

Welcome to the Ideal Stitcher Company...

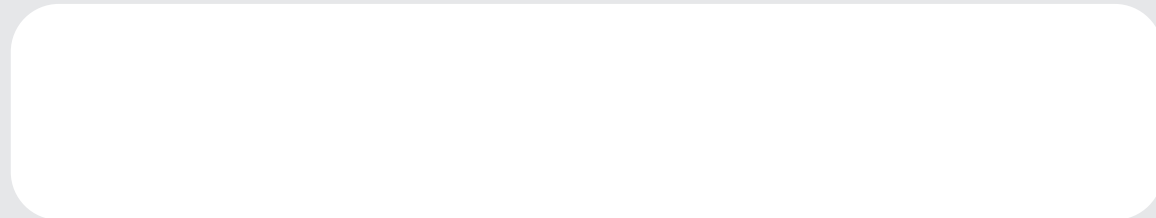
Ideal Stitcher Company, A Division of W. R. Pabich Manufacturing Company was started in 1933 by Walter R. Pabich. Mr. Pabich was a pioneer in the field of stitchers, with 21 years of experience working with stitching machines and a variety of applications. He applied his talents and experience to many innovations that are still used today.

As new challenges and applications are presented, Ideal can draw from 75 years of experience to develop new solutions and improve current ones to meet your stitching or sealing needs.

We strive to meet the expectations of our customers every day by providing a high performance machine, superior customer service, new product development and enhancements on current models as well as precision manufacturing of both stitching machines and replacement parts.

Let us be your partner to improve the quality and durability of your packaging needs.

Distributed by



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2323 N. Knox Avenue • Chicago, IL 60639 • Phone 773-486-4141 • Fax 773-486-4812
www.idealstitcherco.com • email: wrpabich@sbcglobal.net



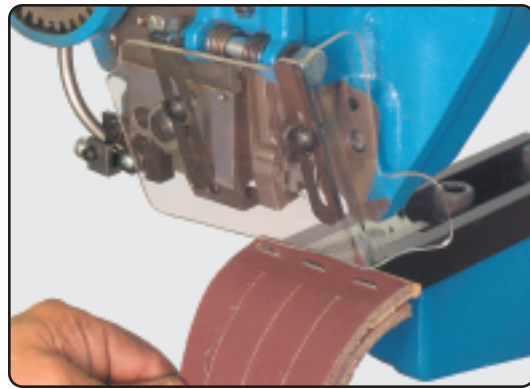
Model S-8-AW

Ideal

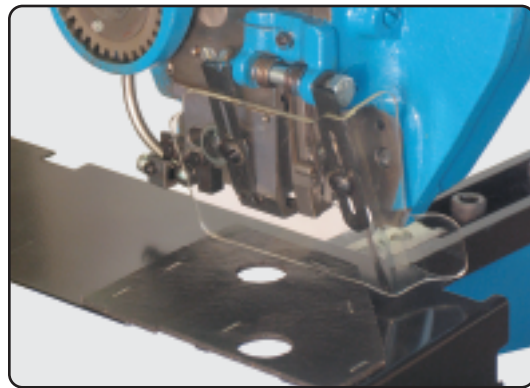
Metal Stitchers

For Stitching....

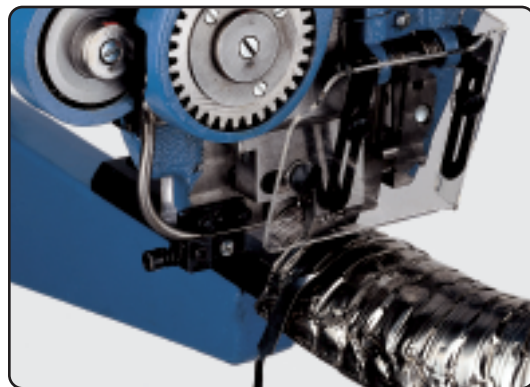
Steel, Copper, Aluminum
Rubber, Plastics, Fibres
& similar materials, either
like-to-like or in combinations.



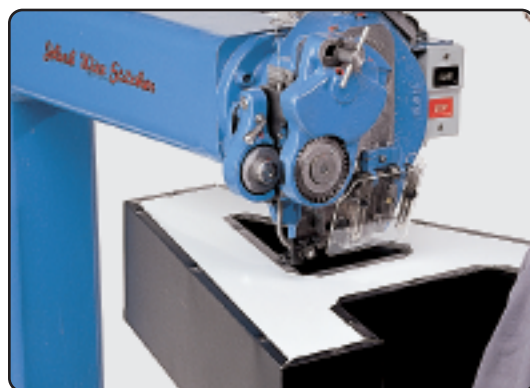
Sandpaper to plastic to sandpaper



Automotive; rubber to steel



Automotive; insulation wrap



Aluminum sign letters

Ideal Metal Stitchers

Punch their own hole, insert the staple and clinch it...in a single, fast operation.

- **Compared with riveting or bolting**
Stitching eliminates pilot drilling prepunching, redrilling on assembly, matching holes and hand insertion of bolts and rivets. It also eliminates backing strips in attaching rubber fibre, and most plastics to metal. A stitch is formed, driven and clinched in 1/5th of a second. Time savings of 90% compared to riveting.
- **Compared with spot welding**
Stitching is twice as fast! Precleaning removal of flash is unnecessary. No heat is generated by stitching so metal warping is not a factor.
- **Compared to gluing**
Stitching is instantly secured in 1/5th of a second. Eliminating the uncertainties due to unclean surfaces and to possible deterioration of the glue because of aging, temperature changes, chemical reaction, etc. The Ideal stitch is durable as the material it fastens and more!

When wire stitching is used, the savings over other methods is considerable. Shown here are a few common applications of the metal stitching process.

Ideal Metal Stitchers

Bring the benefits of superior machine performance to your manufacturing operation

- All parts are manufactured to rigid specifications for smoothest possible operation, long product life, and perfect interchangeability of replacement parts.
- Many parts can be reversed to double the service life.
- Quite operation.
- Low maintenance.
- No special skills required.
- Quality of joints are not dependent on operators proficiency.
- 31,000 stitches per 10 lb. coil.
- Speeds of up to 310 per minute.



Model S-13-AW



Model S-25-AW



Model S-25-SAW

Metal Stitcher Models & Specifications				
Model	S-8-AW	S-13-AW	S-25-AW	S-25-SAW
Standard height of stitch placement to floor	47"	47"	46.5"	46.5"
Standard height of machine overall	69"	69"	72"	72"
Floor space required, W x D x H	24"x31"x69"	24"x36"x69"	24"x46"x72"	24"x46"x72"
Clearance between stitching head and top of work	1-3/8"	1-3/8"	1-3/8"	1-3/8"
Standard crown width	3/8"	3/8"	3/8"	3/8"
Wire size	16, 17, 18, 20	16, 17, 18, 20	16, 17, 18, 20	16, 17, 18, 20
Electrical Motor	115V 60Hz 1/2HP	115V 60Hz 1/2HP	115V 60Hz 1/2HP	115V 60Hz 1/2HP
Operating speed standards	240 CPM	240 CPM	240 CPM	240 CPM